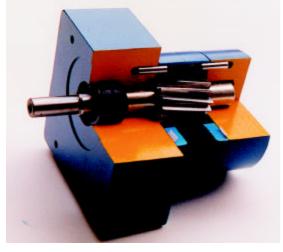
ULTRA POMPE - GEAR PUMPS L SERIES

FEATURES

Flanged mounted pump to accommodate direct couplings to B3/B14 UNEL MEC flange shape. Pumps can be bidirectional, depending on safety valve.

Complete packages available including coupling, reducer, motor, and controls. Capacities from 4 to 93 cc/rev Pressures up to 145 psi (10 bar), standard temperatures up to 428° F (220° C)

These pumps cannot be used to pump fluids with abrasive proprieties.



	VOL	JMETRIC L)ELIVERY (cc/	rev)										
		MAX FLOW RATE (1/h)												
			RPM											
L 4	4	360	1.500											
L 6	6	540	1.500											
L10	10	900	1.500											
L14	14	1260	1.500											
L21	21	1860	1.500											
L28	28	2520	1.500											
L35	35	3180	1.500											
L44	44	3960	1.500											
L52	52	4680	1.500											
L72	72	6480	1.500											
L93	93	8400	1.500											

NOTE: DELIVERY, FLOW RATE AND RPM DEPENDENT ON THE FLUID CHARACTERISTICS AND OPERATING CONDITIONS

MATERIAL TABLE:

Pump Housing: Cast iron from rolled bar

Gearshafts: 39 Ni Cr. Mo 3. From rolled bar (One Piece)

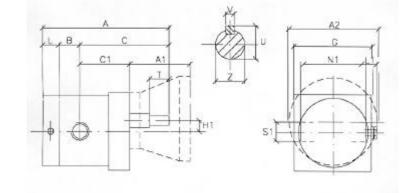
Shaft Seal: Two Viton Lip Seal

Bearings: Steel-PTFE

Connections: Standard Threaded

Heating Jacket: Optional

Available Interrnal Safety Relief Valve



OPERATING PARAMETERS:

VISCOSITY MIN 1 MAX 4.000 cSt PRESSURE MIN 0 MAX 10 BAR CAPACITY MIN 4 MAX 93 cc/rev TEMPERATURE MIN -10°C MAX +240°C

CC/REV	PUMP	Α	В	С	G	L	N1	S1	T	U	٧	Z	H1	A1	A2	L1	C1	FRAME SIZE	Kg.
4	L4	132	33	78	80	21	80	1/4"	25	16	5	14	14	67	105	70	48	71A	5
6	L6	142	38	83	80	21	80	1/2"	25	16	5	14	14	67	105	70	53	71B	5
10	L10	158	43	94	120	21	95	1/2"	30	16	5	14	16	95	120	70	58	80A	8
14	L14	168	48	99	120	21	95	3/4"	30	16	5	14	16	95	120	70	63	80B	9
21	L21	168	45	102	120	21	110	3/4"	35	22	6	19	18	95	140	70	60	905	11
28	L28	178	51	107	120	21	110	1"	35	22	6	19	18	95	140	70	66	90L	12
35	L35	188	56	112	120	21	110	1"	35	22	6	19	18	95	140	70	71	90L	13
44	L44	213	57	118	140	38	120	1 1/4"	40	22	6	19	20	110	160	70	72	100	15
52	L52	223	61	123	140	38	120	1 1/4"	40	22	6	19	20	110	160	70	77	100	16
72	L72	244	72	132	140	40	140	1 1/2"	40	27	8	24	24	110	160	70	90	112	19
93	L93	264	82	142	140	40	140	1 1/2"	40	27	8	24	24	110	160	70	100	112	20