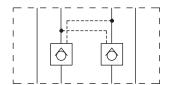


KRACHT







- Sandwich plate design for use in Three models: vertical stacking assemblies
 - leakfree closure in line A

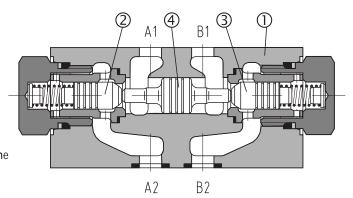
 - leakfree closure in line B
 - leakfree closure in line A and B
- Installation dimensions to ISO 4401-AB-03-4-A and DIN 24 340-A6

Functional Description

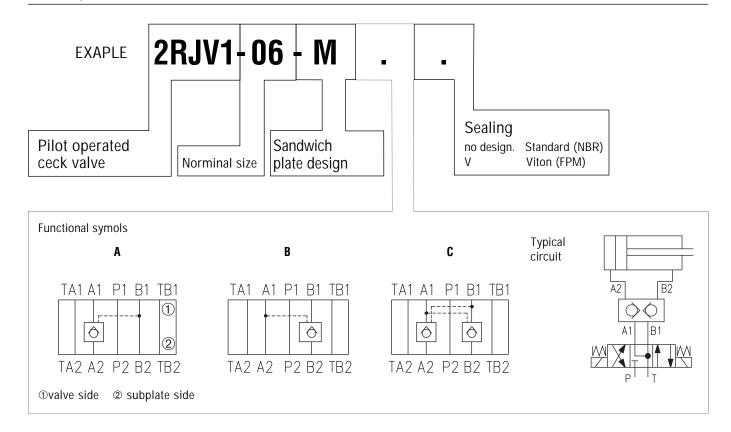
Model 2RJV1-06 are pilot operated check valves in a sandwich plate design used to give leakfree closure of one or two actuator ports under pressure, even during long idle periods. They basically consist of the cast iron housing (1), one or two check valves (2), (3) and the pilot piston (4). When fluid flows frim A1 (B1) to A2 (B2) it opens the check valve (2), (3) and at the same time shifts the pilot piston (4) to the right (left), thus opening the way B2 -> B1 (A2 -> A1).

When the pressure drops (e.g. after shifting the directional valve into its mddle position), the springs push the poppets onto the seats and the circuit between the check valve and the cylinder is closed. To ensure that the poppet valve seat properly, the actuator orts A2 and B2 of the directional valve should be connected to T in neutral position (funktional symbol Y). The basic surface treatment of the valve body is phosphate coated,

whereas the surfaces of the other pars are zinc coated.



Ordering Code





Technical Data

Norminal size: 6 mm

Maximum flow: 60 l/min

Max. operating pressure: 320 bar

Cracking pressure: see the Performance Curves

Hydraulic fluid: Hydraulik oils of power classex HM, HV,

to CETOP RP 91 H in viscosity classes

ISO VG 32, 46 and 68

Fluid tempeature range: $-30... +80 \, ^{\circ}\text{C}$ Vis cosity range: $0... \, 400 \, \text{mm} \, ^{2}/\text{s}^{-1}$

Maximum deree

of fluid contamination: Class 18/15 according to ISO 4406.

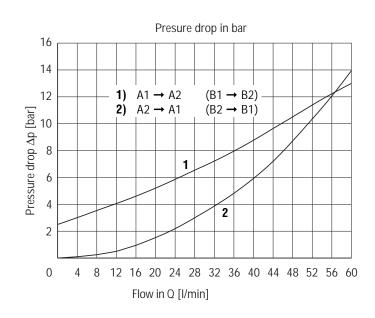
Therefore we recommend a filter with retention rate $\beta_{10} \ge 75$ wird empfohlen.

Area rations

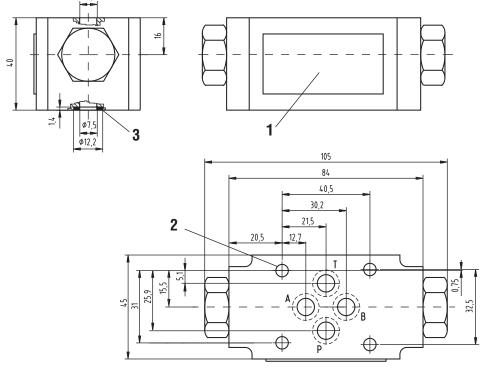
(pilot pistion/poppet): 3

Wight 0,8 kg (1,8 lb)
Mounting position: optional

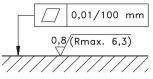
Pressure losses measured at $v = 35^2$ mm/s and t = 40 °C



Valve Dimensions Dimensions in in mm (in brackets)



- 1 Name plate
- 2 4 mounting through-holes Ø 5,4
- 3 SQUARE Ring 012 (4pcs), (9,25mm x 1,68 mm NBR, and 9,25 x 1,78 Viton FPM), supplied with each valve



Required surface finish of interface



Overview of our complete programm

Transfer pumps

Transfer pumps for lubricating oil supply equipment, low pressure filling and feed systems, dosing and mixing systems, including PUR

Volutronic®

Gear flow meters and electronics for volume and flow metering technology in hydraulics, processing and laquering technology

Mobile hydraulics

Single and multistage high pressure gear pumps, Hydraulik motors and valves for construction machinery, vehicle-mounted machines

Industrial hydraulics

Cetop directional control and proportional valves, hydraulic zylinders, pressure, quantity and stop valves for pipe and slab construction, hydraulic accessories for

With our decades of experience, we are at your side, world-wide, for the professional mastery of specific applications and complete solutions in hydraulic and process technology



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